THERMOCOLL

Thermocoll is a ready for use glue used for sealing and fixing. Its formula containing alkaline silicates and mineral components provides a temperature resistance up to 1100°C.

Applications

Thermocoll has a good adherence on the fibrous products, metals, refractories and on any kind of building material, that is why it can be used for:

The fixing of packings (ceramic fibre, glass fibres, Ecomab fibres);

The fixing of refractory products on metal parts subjected to the high temperatures;

The joining of sheets, sleeves and other refractory products.

The assembly of refractory bricks in furnaces and heating appliances.

Technical characteristics

Form : consistent paste, non running

Colour : black PH : 11.5 ± 1.0

Viscosity Brookfield RVT-D : $1700 \pm 500 \text{ Pa.s}$ (to 1 tr/min and 20°C)

Density : $1,81 \pm 0,05$ Dry extract : $71 \pm 2 \%$

Maximum granulometry of the loads lower than 100 microns

Fireproof (does not release any fume)

Users Guidelines

- The supports must be cleaned and must be dust and grease free.
- Apply the Thermocoll on the parts that should be assembled (on the insulating materials, the glue can be applied using a trowel or a spatula).
- Position the parts that should be assembled by putting pressure on it for a few seconds to allow
 the glue to spread out and progress the transfer of the glue on the supports. In the case of fixing
 packings on inserts, deposit a cord of adhesive in the insert, then apply the packing to the
 adhesive and exert pressure to maintain it in place.
- Let it dry for approximately 48 hours at ambient temperature before going up gradually in temperature without putting the assembly at direct contact with the flame. The material should be cleaned with water.

Standard Packaging

30 gr/17 ml 300 gr/170 ml 500 gr/310 ml 25 kg

Storage

At least 12 months closed in its original packing at a temperature ranging between +5°C and +30°C. A continuous prolonged storage at higher temperatures can, in certain cases, lead to deterioration of the characteristics of the product.

Insulcon B.V.- The Netherlands - Tel: +31 (0)67 565 750 Insulcon GmbH - Germany - Tel: +49 (0)2131 408548-0 Keramab N.V. – Belgium - Tel: +32 (0)3 711 02 78



Form: C5-002 Effective: 06082009/ES/tc Supersedes: 31032006/ND/am All Rights Reserved

www.insulcon.com / www.keramab.com

ECHNICAL DATASHEE